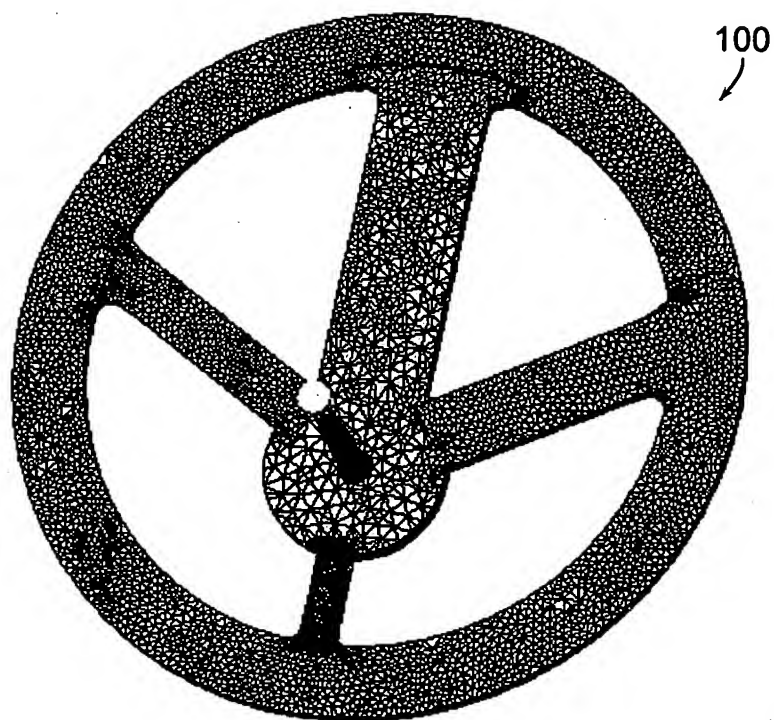


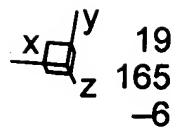
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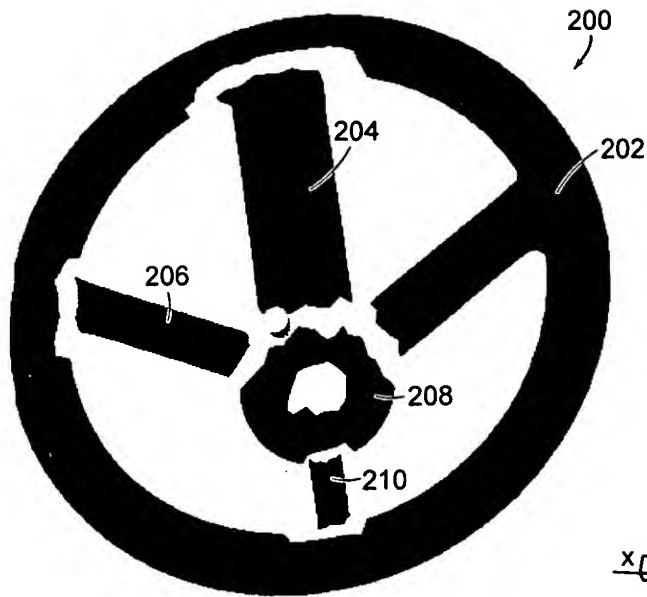
Scale (100 mm)

FIG. 1



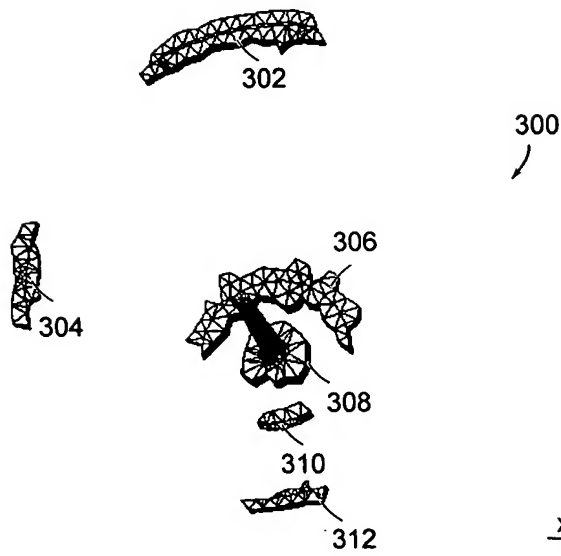
BEST AVAILABLE COPY

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Scale (100 mm)

FIG. 2

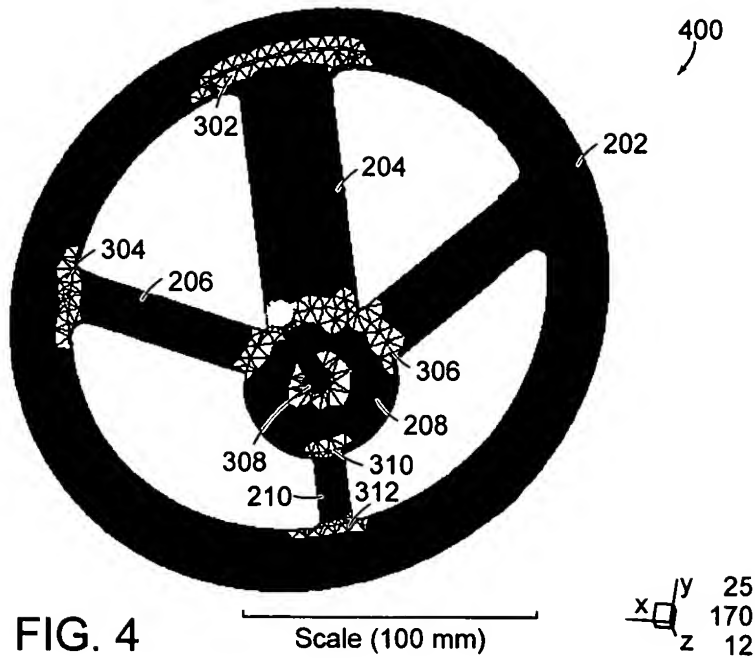


Scale (100 mm)

FIG. 3

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PRESSURE AT FILL/PACK SWITCHOVER  
 = 48.30 [MPa]  
 [MPa]

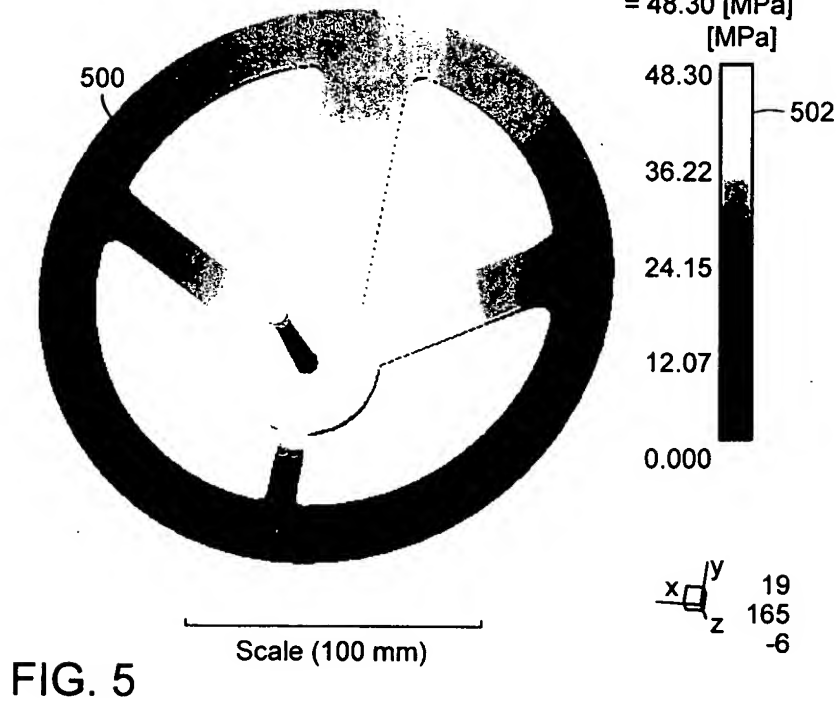
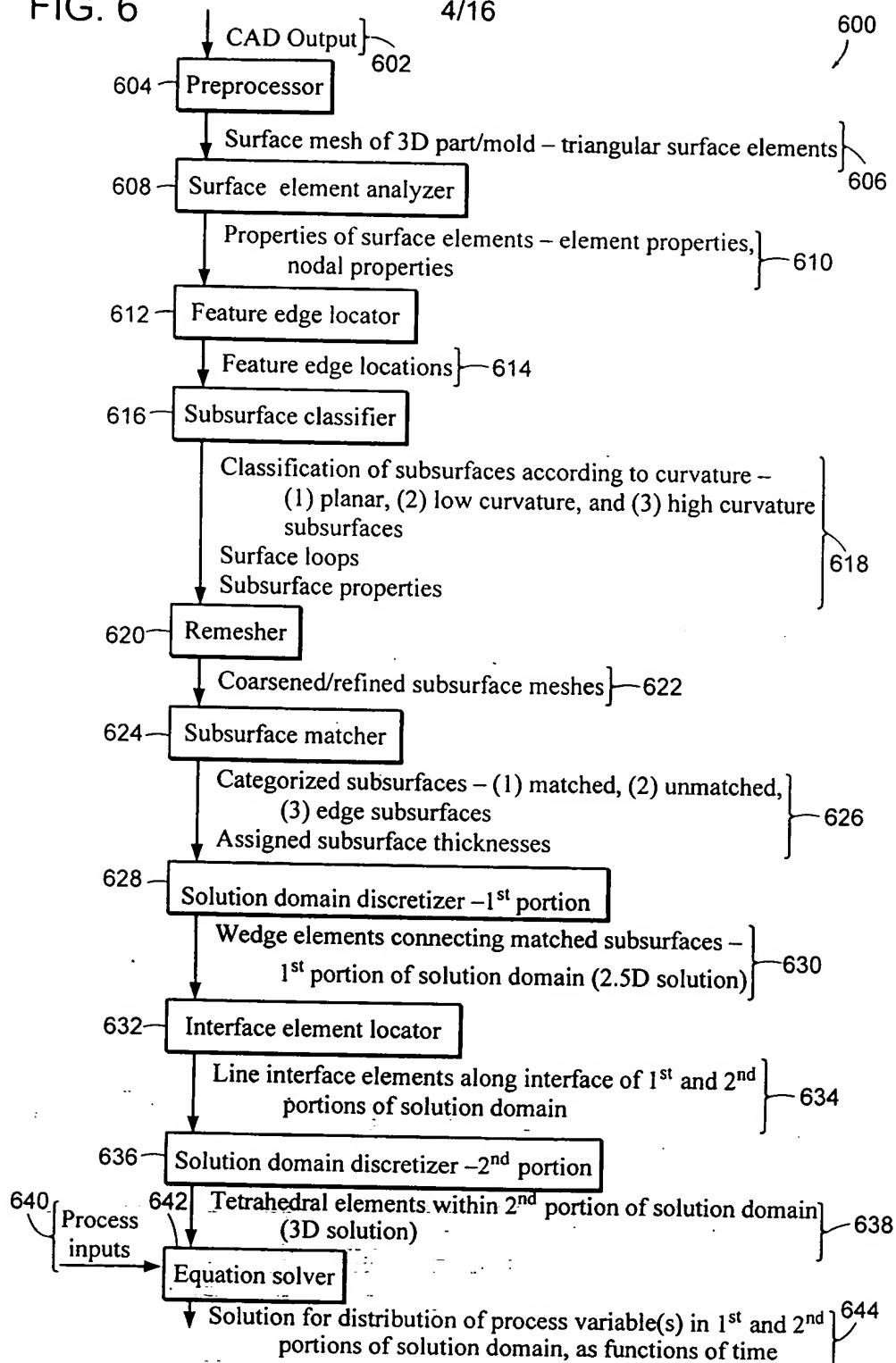
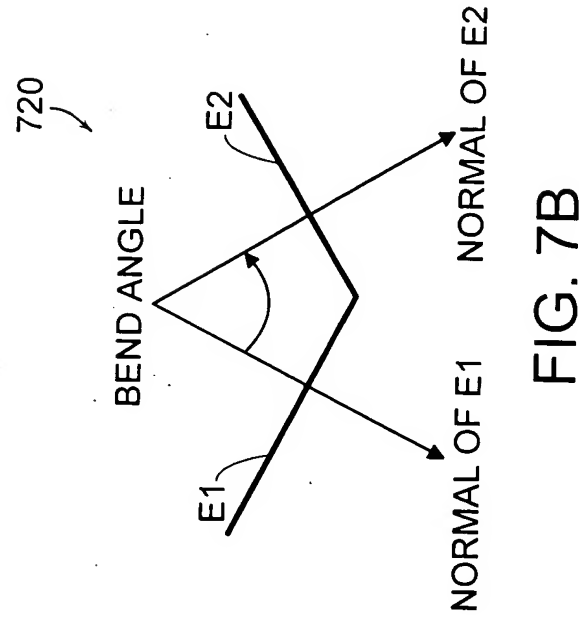
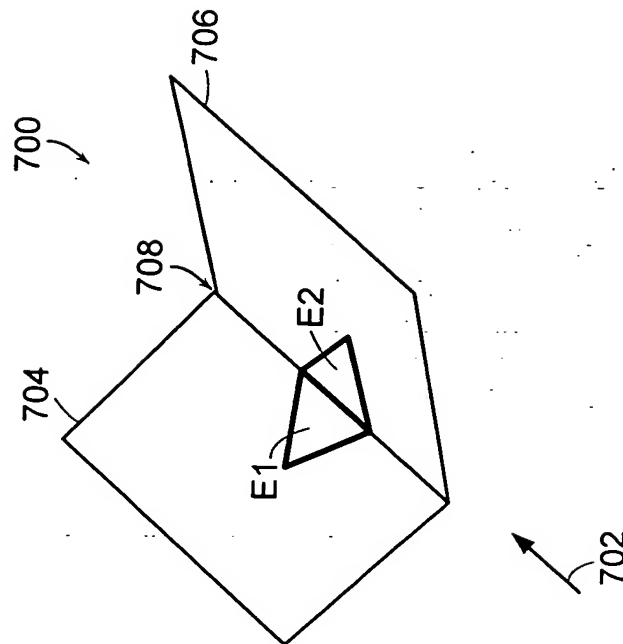


FIG. 6

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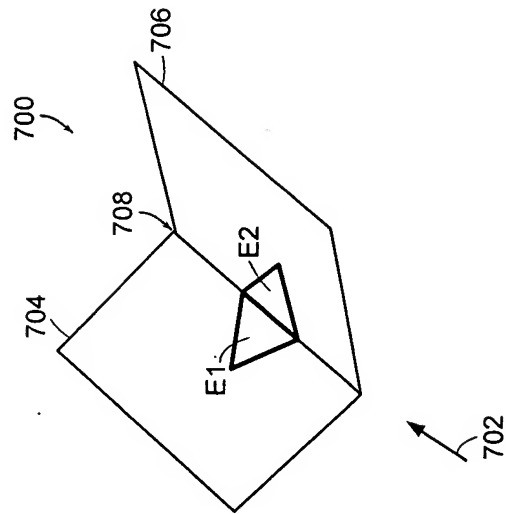


FIG. 8A

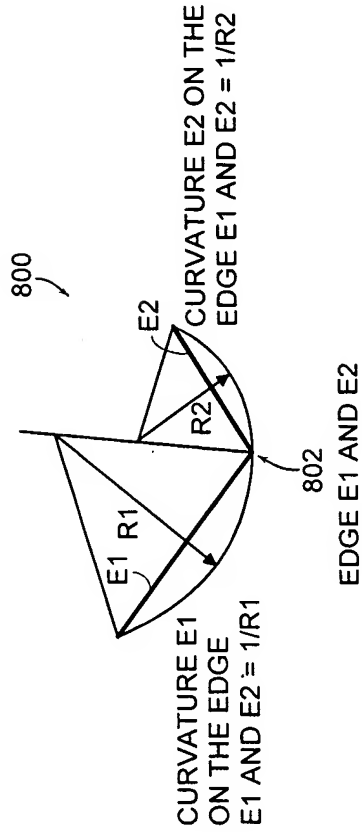


FIG. 8B

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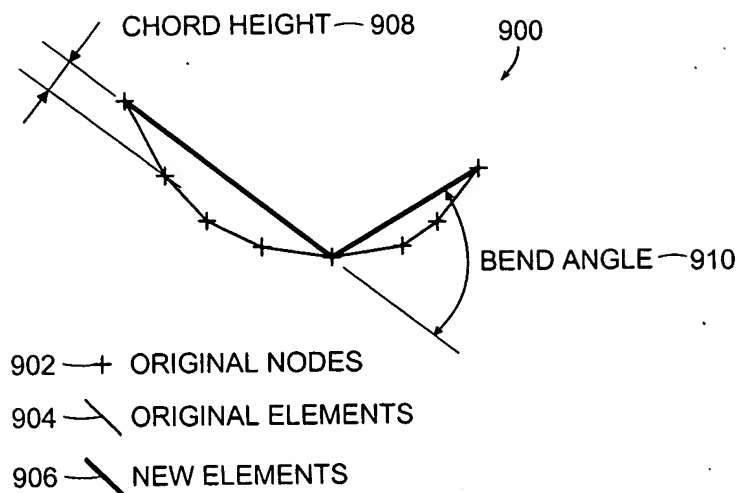


FIG. 9

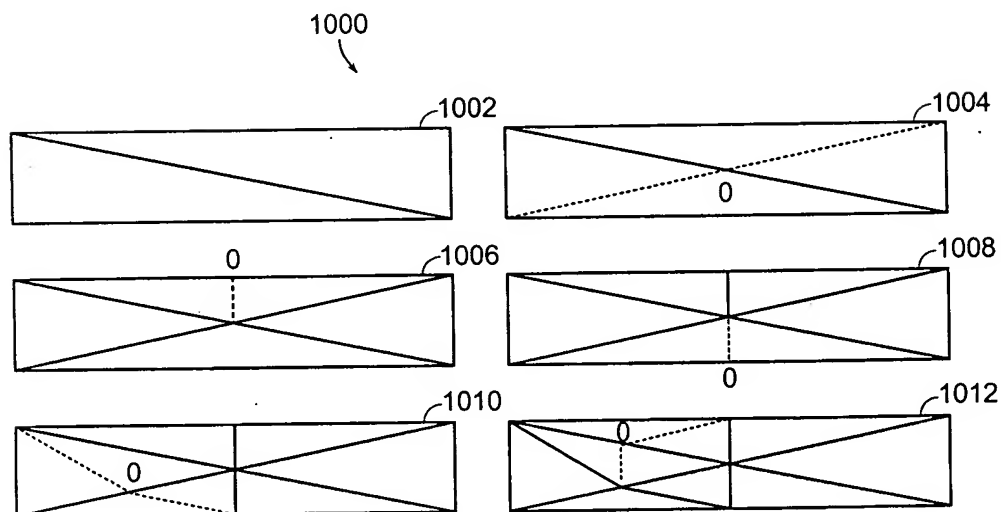


FIG. 10

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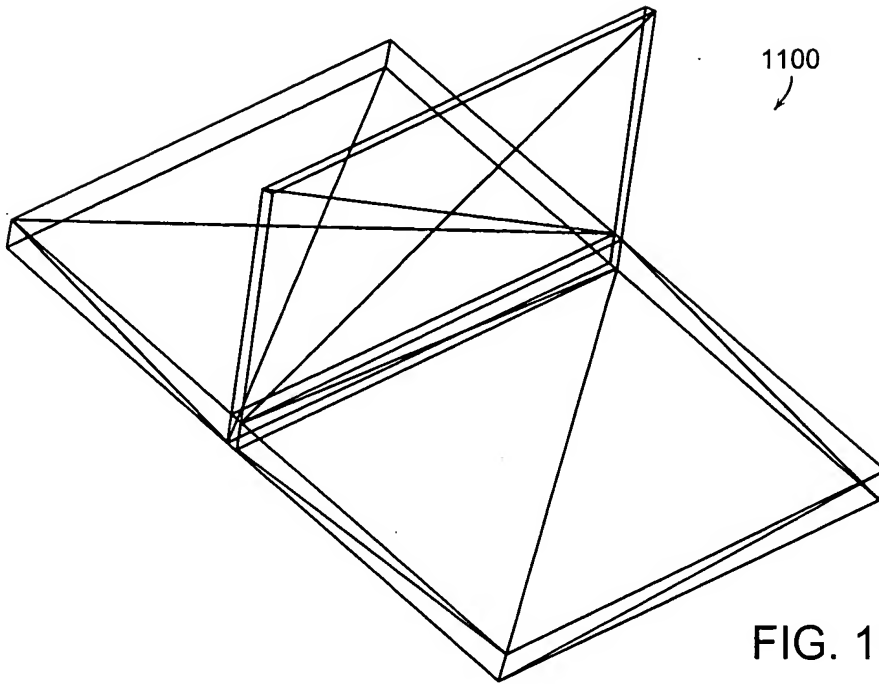


FIG. 11

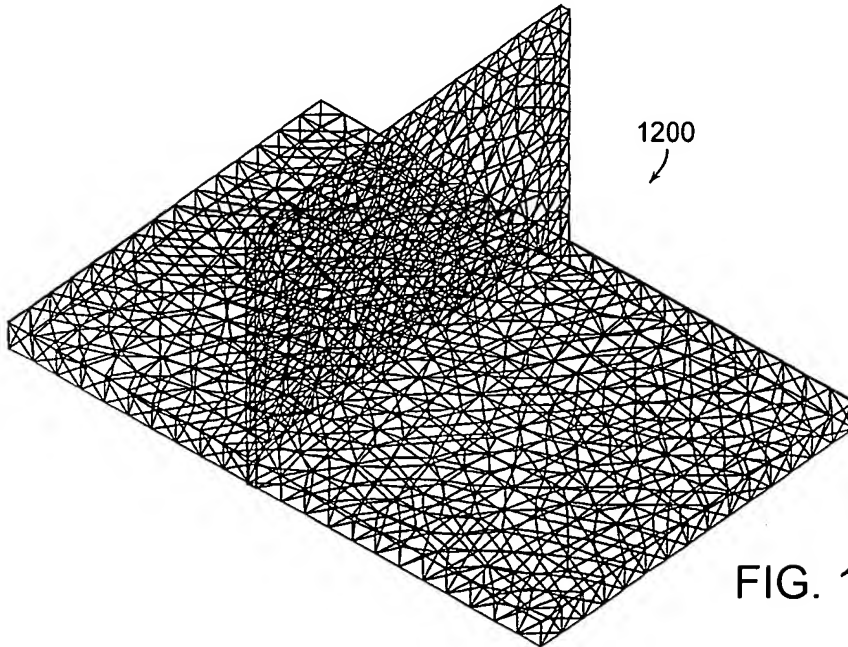
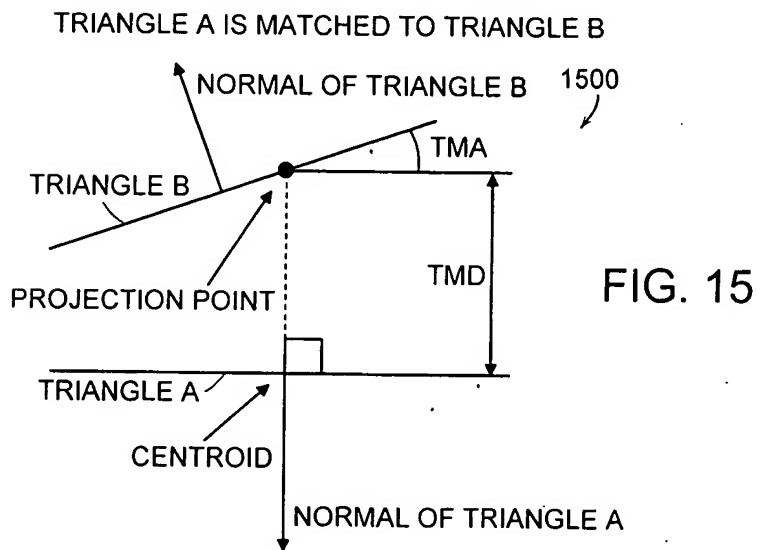
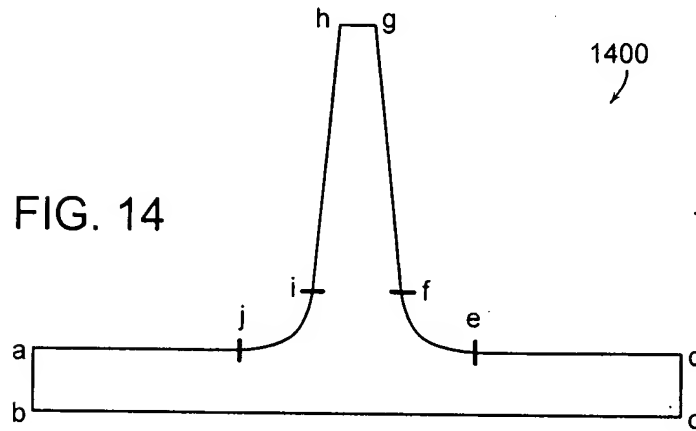
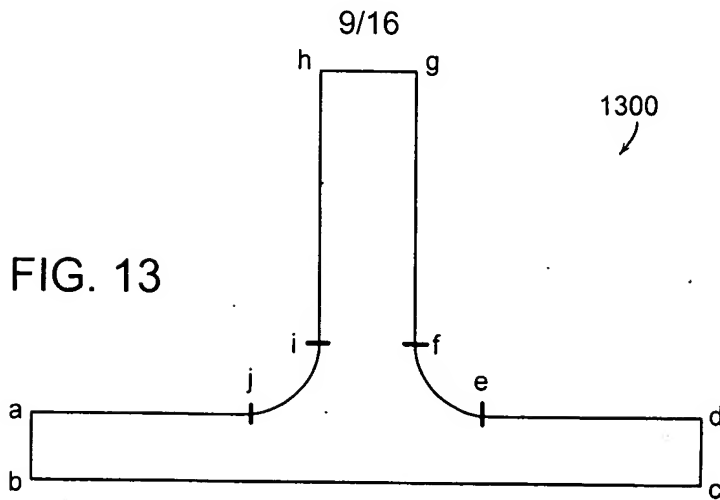


FIG. 12





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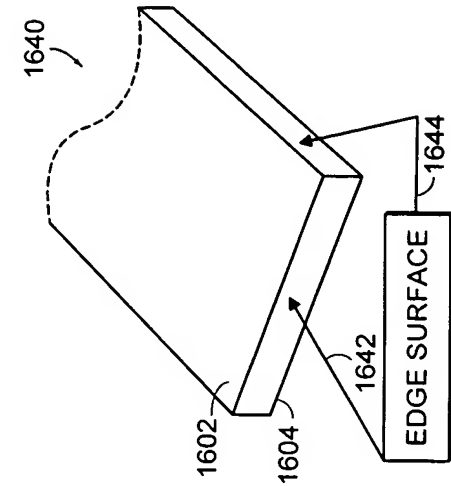


FIG. 16C

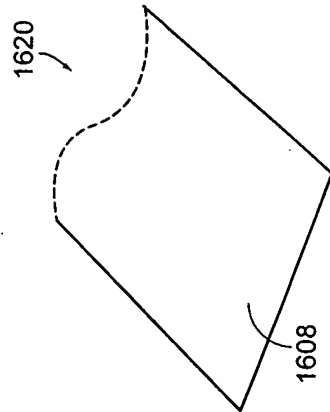


FIG. 16B

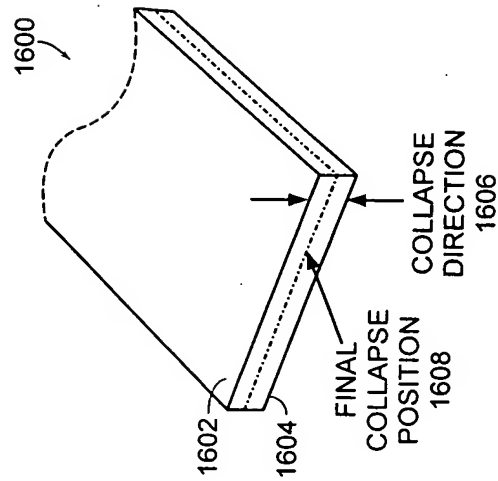
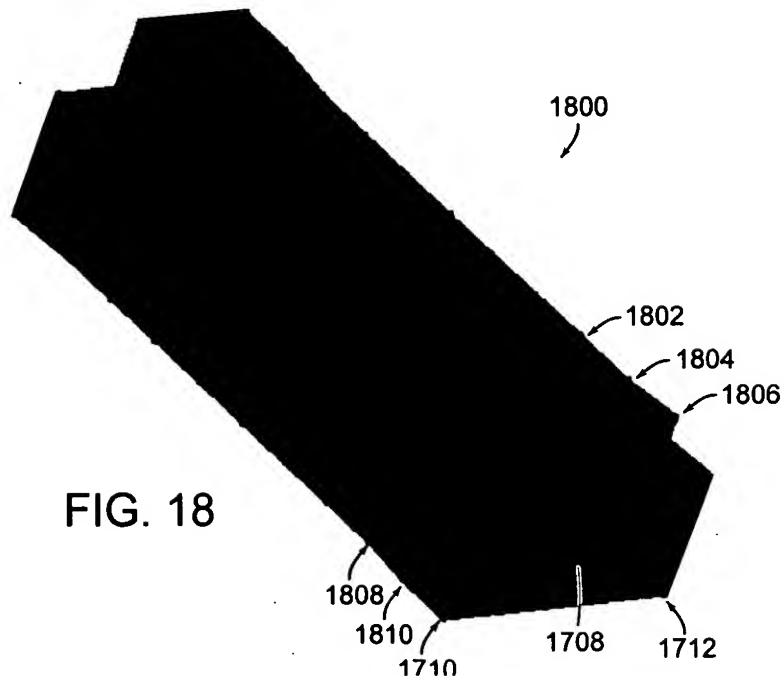
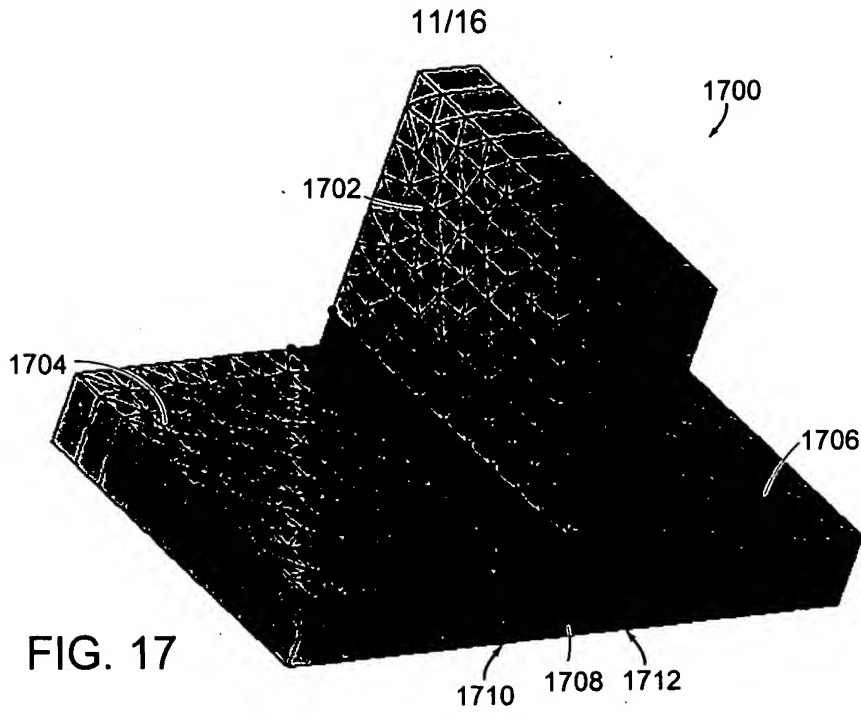


FIG. 16A



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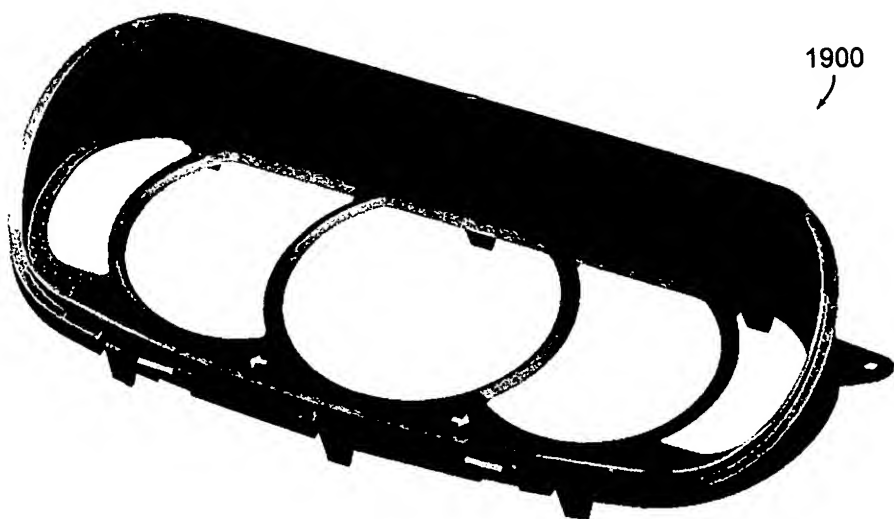


FIG. 19

Scale (200 mm)

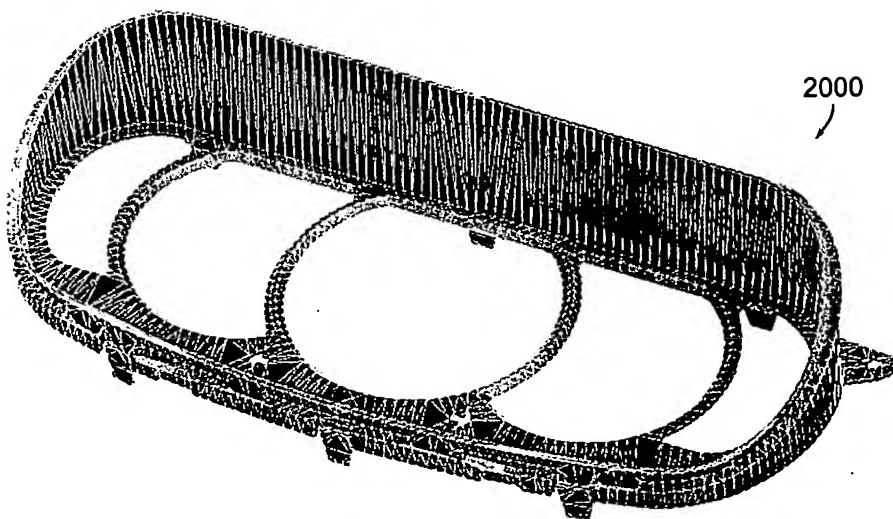
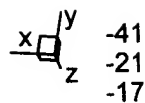
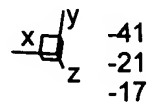


FIG. 20

Scale (200 mm)



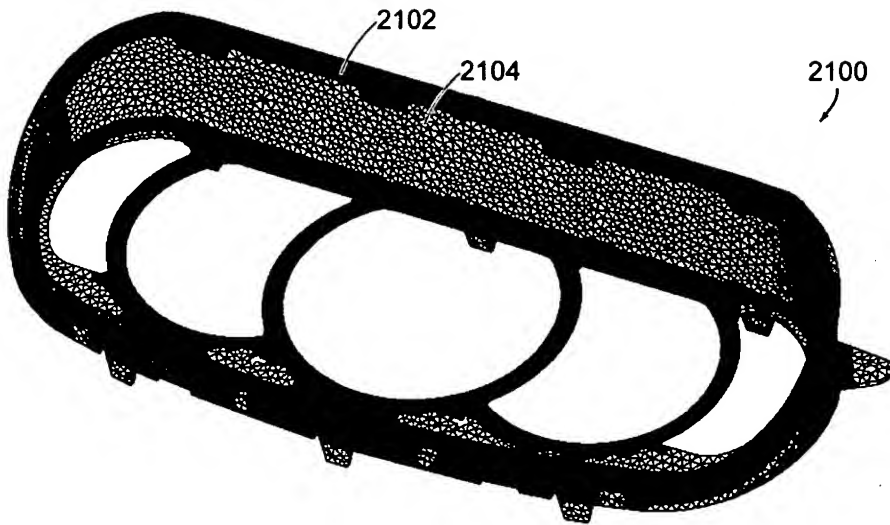
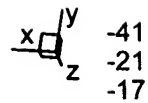


FIG. 21

Scale (200 mm)



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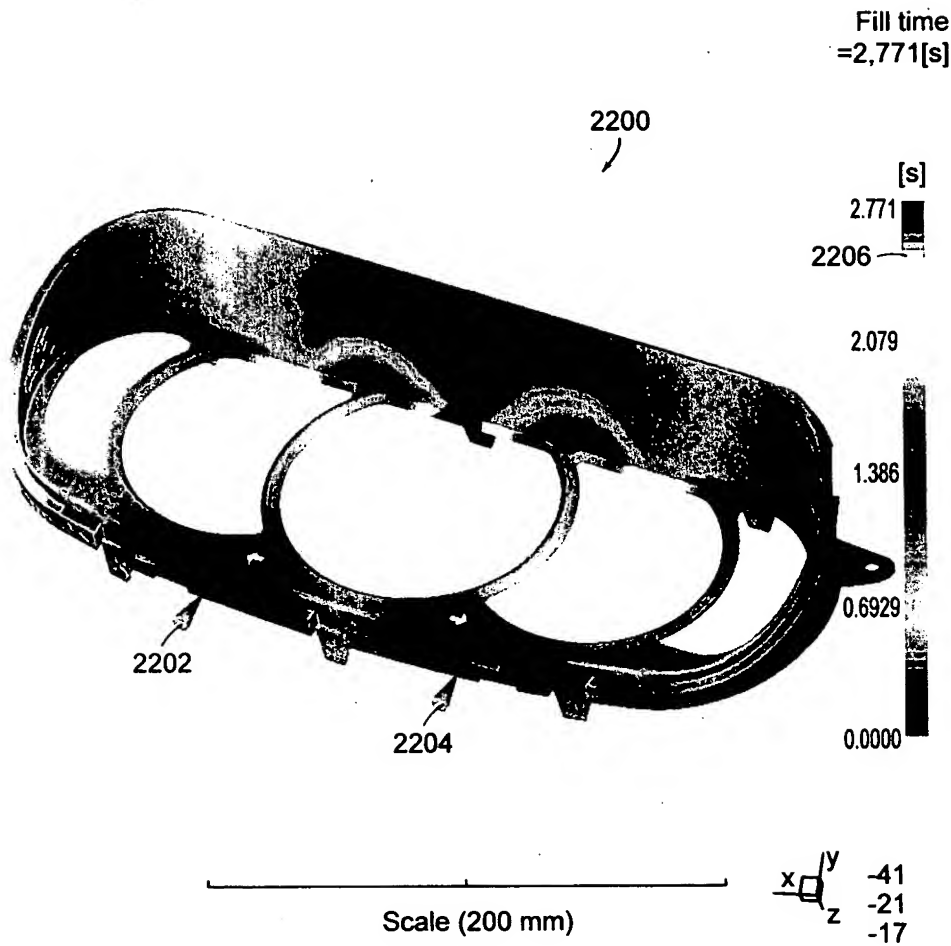


FIG. 22

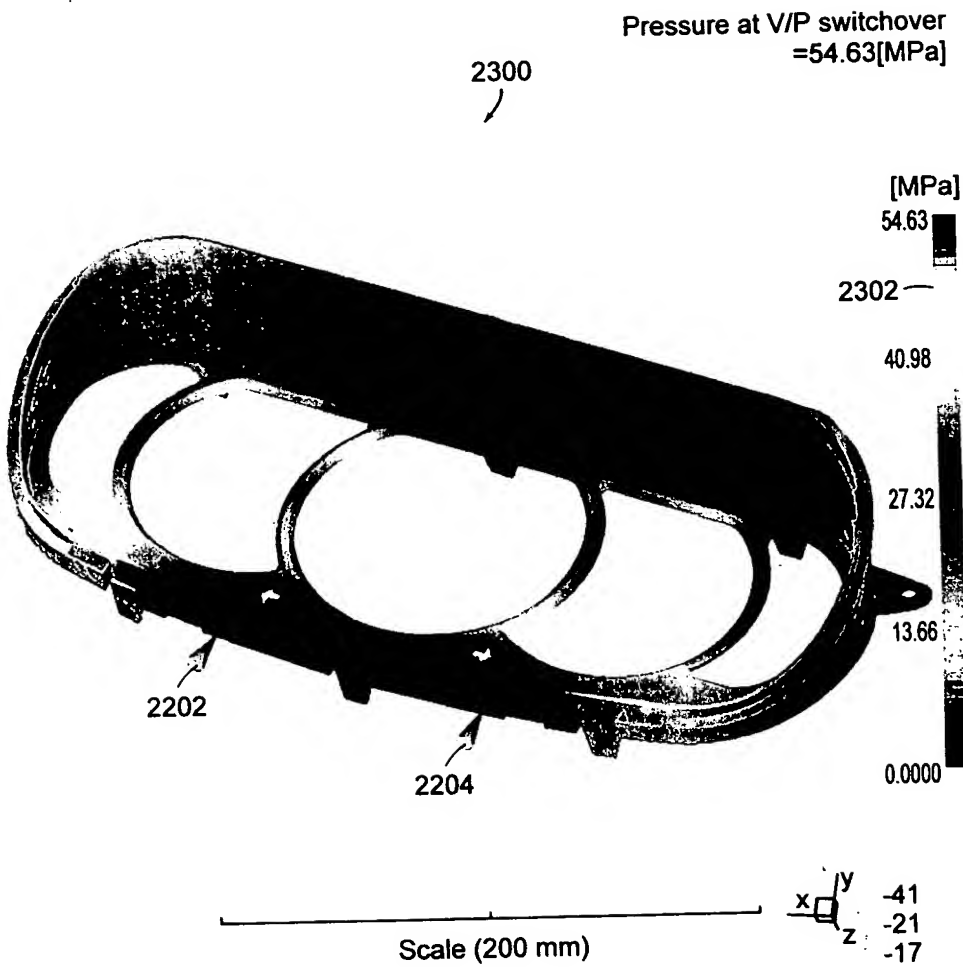


FIG. 23

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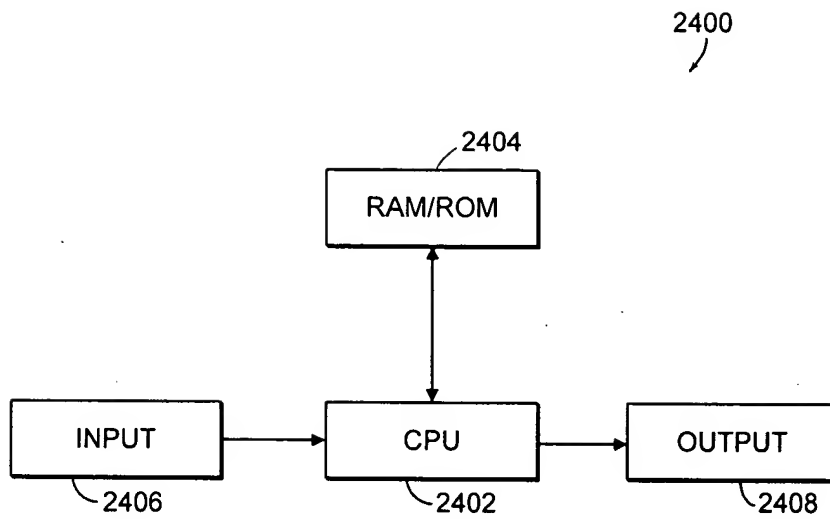


FIG. 24